

CONTINUA

CONTINUOUS HIGH-SPEED ASSEMBLY FOR CAPS & CLOSURES



IMA  **AUTOMATION**

CONTINUA CONTINUOUS MOTION ASSEMBLY MACHINE

Standard assembly platform, based on space-saving design and ideal for the assembly of large quantities of complex, market-ready products up to 80,000 pcs/h.

Table unit is designed to enable full flexibility of the system configuration, facilitate maintenance and service operations and is suitable for subsequent upgrading. Its turrets can be of different types –e.g. one for pressing and one for screwing– and also can include a broad selection of operations such as insertion, cutting, rolling, leak testing and camera systems for quality inspection.





CONTINUA accomplishes complex assemblies of up to five components, handling pressing, oriented pressing and screwing operations:

- CARTON FITMENT
- PUSH-PULL CLOSURE
- SPORT CAP
- CLOSURE FOR POUCHES
- CLOSURE FOR LIQUORS
- ALUMINIUM CAP
- EDIBLE OIL CLOSURE
- HOME CARE CAP
- MEDICAL CAP
- NON-REFILLABLE CLOSURE



TECHNICAL DATA



CONTINUA 3 PLATFORM

Assembling up to 3 components

- Basic machine configuration based on 1 Rotating Turret will allow the handling of 2 or 3 components to be reciprocally assembled.
- n. of spindles & Turret Size allow Performance & Rate target.



CONTINUA 4 PLATFORM

Assembling up to 4 components

- Basic machine configuration based on 1 Rotating Turret will allow the handling of 3 or 4 components to be reciprocally assembled.
- n. of spindles & Turret Size allow Performance & Rate target.

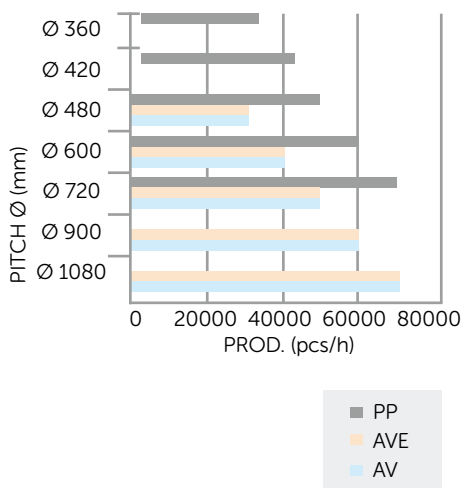


CONTINUA 5 PLATFORM

Assembling up to 5 components

- Basic machine configuration based on 1 Rotating Turret will allow the handling of 4 or 5 components to be reciprocally assembled.
- n. of spindles & Turret Size allow Performance & Rate target.

Rates range



Model	Single spindle rate	Machine rate
Continua	2000 pcs/h (34 pcs/min)	from 8000 pcs/h up to 80000 pcs/h (140 pcs/min - 1300 pcs/min)

Turret diam.	Turret type	Minimum rate	Upgrade to	Max. n. spindle
Ø 360	PP	16000 pcs/h	32000 pcs/h	16
Ø 420	PP	20000 pcs/h	40000 pcs/h	20
Ø 480	PP	24000 pcs/h	48000 pcs/h	24
Ø 480	AV	16000 pcs/h	32000 pcs/h	16
Ø 480	AVE	16000 pcs/h	32000 pcs/h	16
Ø 600	PP	30000 pcs/h	60000 pcs/h	30
Ø 600	AV	20000 pcs/h	40000 pcs/h	20
Ø 600	AVE	20000 pcs/h	40000 pcs/h	20
Ø 720	PP	36000 pcs/h	72000 pcs/h	36
Ø 720	AV	24000 pcs/h	48000 pcs/h	24
Ø 720	AVE	24000 pcs/h	48000 pcs/h	24
Ø 900	AV	30000 pcs/h	60000 pcs/h	30
Ø 900	AVE	30000 pcs/h	60000 pcs/h	30
Ø 1080	AV	36000 pcs/h	72000 pcs/h	36
Ø 1080	AVE	36000 pcs/h	72000 pcs/h	36



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